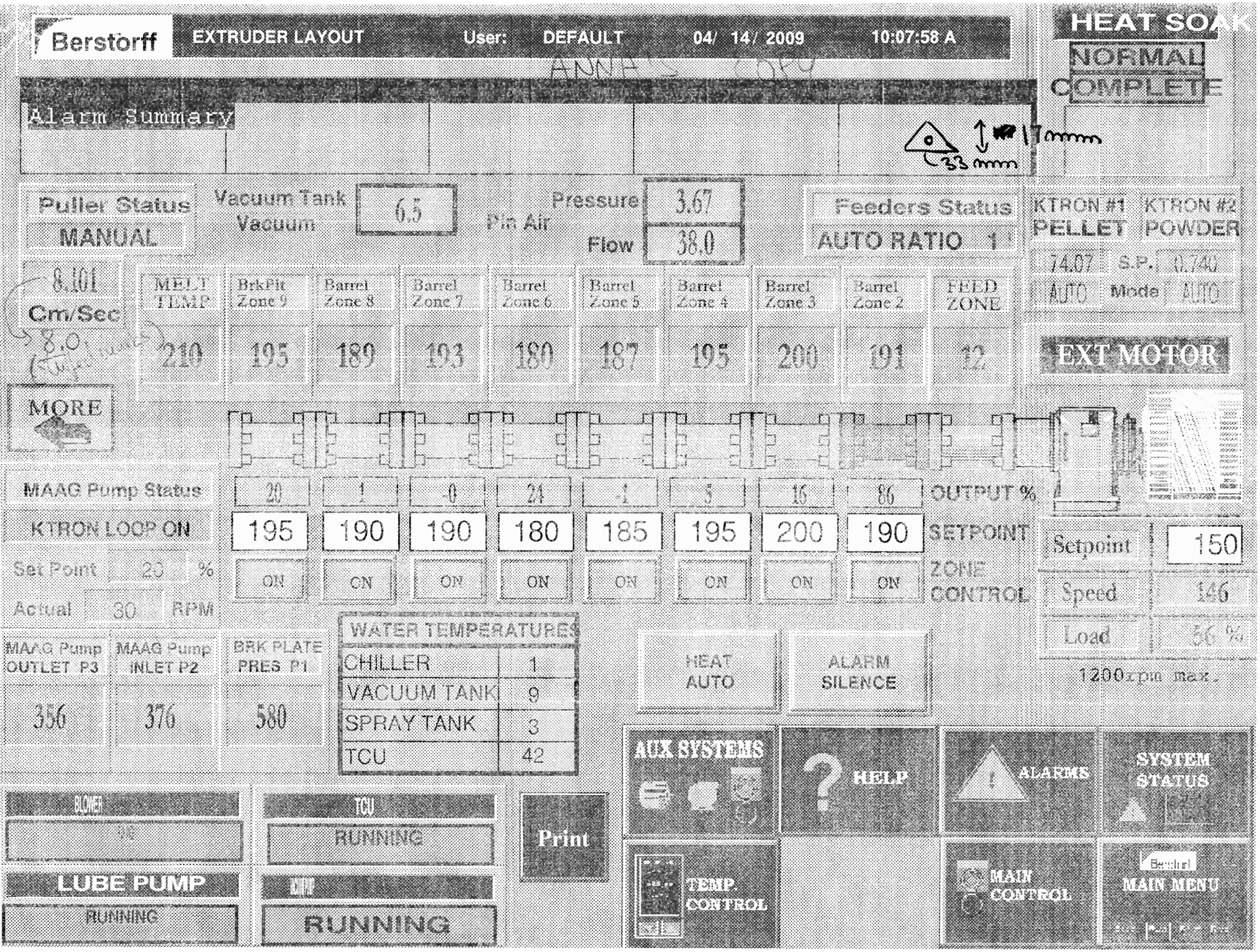
Berstorff
EXTRUDER LAYOUT
User: DEFAULT
04/ 14/ 2009
10:07:58 A
HEAT SOAK
NORMAL
COMPLETE
Alarm Summary
17mm
33mm
Puller Status
MANUAL
Vacuum Tank Vacuum
6.5
Pin Air
Pressure
3.67
Flow
38.0
Feeders Status
AUTO RATIO 1
KTRON #1 PELLET
KTRON #2 POWDER
74.07
S.P.
0.740
AUTO
Mode
AUTO
8.101
Cm/Sec
8.0
MELT TEMP
BrkPlt Zone 9
Barrel Zone 8
Barrel Zone 7
Barrel Zone 6
Barrel Zone 5
Barrel Zone 4
Barrel Zone 3
Barrel Zone 2
FEED ZONE
210
195
189
193
180
187
195
200
191
12
EXT MOTOR
MORE
MAAG Pump Status
KTRON LOOP ON
Set Point
20
%
Actual
30
RPM
20
1
-0
24
-1
5
16
86
OUTPUT %
195
190
190
180
185
195
200
190
SETPOINT
ON
ON
ON
ON
ON
ON
ON
ON
ZONE CONTROL
Setpoint
150
Speed
146
Load
56 %
1200rpm max.
MAAG Pump OUTLET P3
MAAG Pump INLET P2
BRK PLATE PRES P1
356
376
580
WATER TEMPERATURES
CHILLER
1
VACUUM TANK
9
SPRAY TANK
3
TCU
42
HEAT AUTO
ALARM SILENCE
AUX SYSTEMS
HELP
ALARMS
SYSTEM STATUS
BLOWER
TCU
RUNNING
Print
LUBE PUMP
RUNNING
RUNNING
TEMP. CONTROL
MAIN CONTROL
MAIN MENU

Berstorff EXTRUDER LAYOUT User: DEFAULT 04/ 14/ 2009 10:08:07 A

ANNA'S COPY

Alarm Summary

Die Zone12	PmpAdp Zone11	Pump Zone10
197	200	204
35	6	-3
200	200	200
OFF	OFF	OFF
OFF	OFF	OFF
ON	ON	ON

BACK

OUTPUT % SETPOINTS

ZONE CONTROL

HEAT AUTO

ALARM SILENCE

TCU RUNNING

BLOWER 0%

WTM RUNNING

LUBE PUMP RUNNING

AUX SYSTEMS

HELP

ALARMS

SYSTEM STATUS

TEMP CONTROL

MAIN CONTROL

MAIN MENU