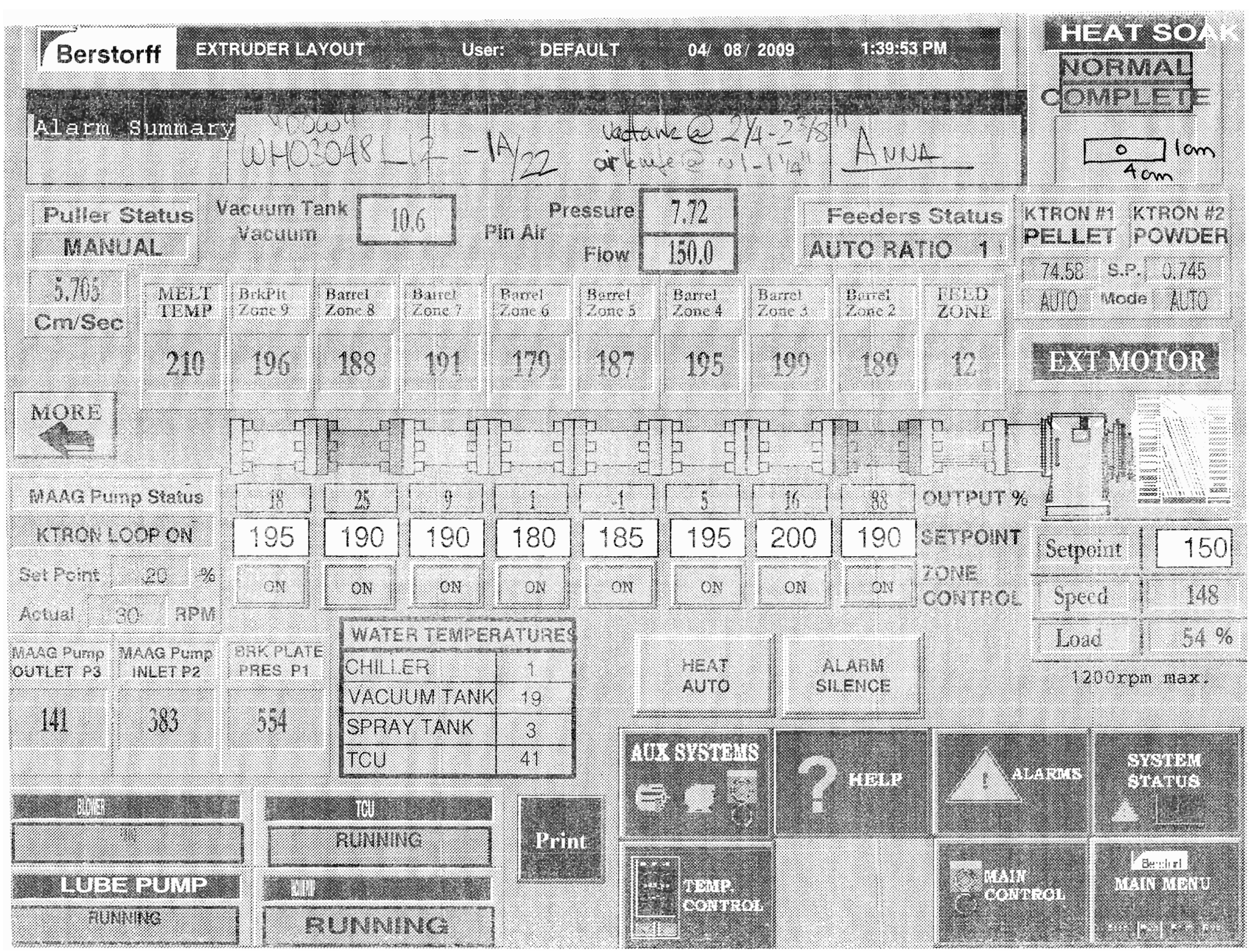
Berstorff
EXTRUDER LAYOUT
User: DEFAULT
04/ 08/ 2009
1:39:53 PM
HEAT SOAK
NORMAL
COMPLETE
Alarm Summary
WH03048L12 -1A/22
vactank @ 2 1/4-2 3/8"
airknife @ ~1-1 1/4"
ANNA
1cm
4cm
Puller Status
MANUAL
5.705
Cm/Sec
Vacuum Tank Vacuum
10.6
Pin Air
Pressure
7.72
Flow
150.0
Feeders Status
AUTO RATIO 1
KTRON #1 PELLET
KTRON #2 POWDER
74.58
S.P.
0.745
AUTO
Mode
AUTO
MELT TEMP
BrkPlt Zone 9
Barrel Zone 8
Barrel Zone 7
Barrel Zone 6
Barrel Zone 5
Barrel Zone 4
Barrel Zone 3
Barrel Zone 2
FEED ZONE
210
196
188
191
179
187
195
199
189
12
EXT MOTOR
MORE
MAAG Pump Status
KTRON LOOP ON
Set Point
20
%
Actual
30
RPM
18
25
9
1
-1
5
16
88
OUTPUT %
195
190
190
180
185
195
200
190
SETPOINT
ON
ON
ON
ON
ON
ON
ON
ON
ZONE CONTROL
Setpoint
150
Speed
148
Load
54 %
1200rpm max.
MAAG Pump OUTLET P3
MAAG Pump INLET P2
BRK PLATE PRES P1
141
383
554
WATER TEMPERATURES
CHILLER
1
VACUUM TANK
19
SPRAY TANK
3
TCU
41
HEAT AUTO
ALARM SILENCE
AUX SYSTEMS
HELP
ALARMS
SYSTEM STATUS
BLOWER
TCU
RUNNING
Print
LUBE PUMP
RUNNING
RUNNING
TEMP. CONTROL
MAIN CONTROL
MAIN MENU

Berstorff EXTRUDER LAYOUT User: DEFAULT 04/ 08/ 2009 1:40:09 PM

Alarm Summary

ANNA

Die Zone12	PmpAdp Zone11	Pump Zone10
199	199	204

BACK

12	8	-2
200	200	200

OUTPUT % SETPOINTS

OFF	OFF	OFF	OFF	OFF	ON	ON	ON

ZONE CONTROL

HEAT AUTO

ALARM SILENCE

TCU RUNNING

BLOWER

AIW RUNNING

LUBE PUMP RUNNING

AUX SYSTEMS

HELP

ALARMS

SYSTEM STATUS

TEMP. CONTROL

MAIN CONTROL

MAIN MENU